

# Soltellus<sup>™</sup> Polymer 2402L

#### WATER TREATMENT

INCI: Sodium polyaspartate, CAS #94525-01-6

Regulatory: TSCA, DSL, REACH

# A cost-effective biodegradable, non—bioaccumulating alternative for scale and corrosion control that extends the life of capital assets and improves production.

Soltellus™ 2402L is an advanced chemical formulation designed to prevent scale formation in various industrial applications. This environmentally friendly, biodegradable inhibitor eliminates a broad range of scales including calcium carbonate, barium sulfate, strontium sulfate, and halite. Soltellus™ also effectively removes parameters causing chemical blockages such as iron and magnesium and is on the EPA's Safer Chemical Ingredient List.

Most applications have >95% scale inhibition or delayed build-up in highly concentrated mediums. Achieve excellent corrosion inhibition performance as high as 93% at low concentrations.

Stable for use in process water temperatures as high as 100°C and a pH range of 7-10, Soltellus™ 2402L is easy to handle with consistent performance and is a sustainable alternative to polyacrylates, phosphates, and phosphonates.

# **Key Features**

#### BIODEGRADABLE

The formulation is composed of environmentally friendly compounds that readily degrade under natural conditions, minimizing its impact on ecosystems.

#### SCALE PREVENTION

Effectively prevents the formation of mineral scales, such as calcium carbonate, calcium sulfate, and iron oxide, on metal surfaces.

#### **BROAD APPLICATION RANGE**

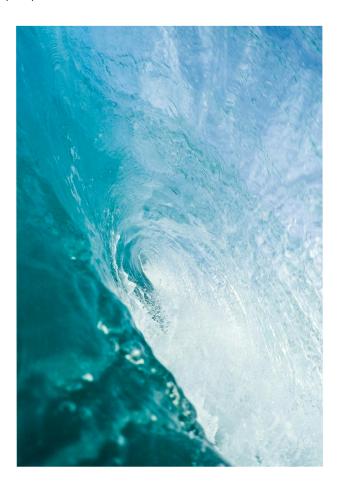
Suitable for use in various industries, including reverse osmosis (RO) membranes, boilers, heat exchangers, oil and gas production, and industrial water systems.

# COMPATIBLE WITH DIFFERENT WATER TYPES

At dosages as low as 2.5ppm, Soltellus 2402L has proven superior calcium carbonate inhibition in concentrations as high as 500ppm CaCO3 delaying scale formation compared to leading antiscalants.

#### **EASY TO USE**

A liquid formulation that can be easily dosed into water systems using standard chemical dosing equipment.







Technical Data Sheet: Water Treatment Document No: TDS-007 | Version 3.0



# **Technical Data**

#### PHYSICAL PROPERTIES

Parameter	Value
CAS#	94525-01-6
Physical State	Liquid
Appearance	Amber
Melting Point	-20 — -10 °C (-4 — 14 °F)
Freezing Point	-20 — -10 °C (-4 — 14 °F)
Relative Density	1.2 - 1.3 g/mL
Viscosity	20 - 60 cP
Viscosity, Kinematic	15 - 50 mm2/s

#### CHEMICAL PROPERTIES

Parameter	Value
% Active	35 - 45
рН	7 - 10
Chemical family	Polyaspartates
Solubility	Water Soluble

#### PERFORMANCE DATA

Parameter	Value
Scale Inhibition	90 - 95%
Corrosion resistance efficiency	>60%
Biodegradable	Yes
Environmental Impact	Low
Scale Inhibition Dosage	10 - 20 ppm
Corrosion Inhibition Dosage	50 - 100 ppm
pH Stability	7 - 10
Thermal Stability for use	Up to 100°C
Solubility	High
Compatibility	Compatible with other chemicals
Performance Consistency	Excellent





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## **Product Usage Instructions**

The dosage of Soltellus™ 2402L may vary depending on the specific system requirements, water quality, and scale/corrosion potential. It is recommended to conduct a system analysis and consult with technical experts to determine the optimal dosage.

# Safety and Handling

- Store the product in a cool, dry, and well-ventilated area away from direct sunlight.
- Keep containers tightly closed when not in use to prevent contamination.
- Avoid contact with eyes, skin, and clothing. In case of contact, rinse thoroughly with water.
- Use appropriate personal protective equipment (PPE) when handling the product.

# Safety and Environmental Considerations

- Soltellus™ 2402L is designed to be biodegradable, reducing its environmental impact. However, it is still recommended to minimize the release of the product into water bodies and follow local regulations.
- Read and understand the Safety Data Sheet (SDS) before handling or using the product.
- Dispose of the product and its containers in accordance with local regulations.

# **Packaging**

Soltellus™ 2402L is available in various packaging sizes, including:

- 1 liter pail
- 20 liter pail
- 55 gallon drums
- 270 gallon totes

### **Shelf Life**

When stored as recommended, the shelf life is 12 months from the date of manufacture.

### Disclaimer

The information provided in this technical data sheet is based on our current knowledge and experience. It is intended to describe the product and its properties but does not constitute a warranty or guarantee for any specific application. Users are advised to conduct their own testing and evaluation to ensure the suitability of the product for their intended purposes.







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