

ALASKAN KING BASE SETUP INSTRUCTIONS

Tools Required

Phillips **Screwdriver**

Rubber Mallet

Optional: a friend

Parts List

- 2 – Footboard Legs (Short)
- 2 – Outer Headboard Legs
- 1 – Inner Headboard Leg
- 1 – Headboard Panel
- 1 – Long Footboard Crosspiece with Pilot Holes
- 2 – Short Headboard Crosspieces with Pilot Holes
- 2 – Side Rails with Ledgers
- 2 – Center Supports
- 2 – Strapped Slat Rolls
- 8 – 5/8" Shoulder Screws
- 16 – 1-1/4" Wood Screws
- 8 – Bolts to Mount Headboard
- 1 – Hex key for tightening bolts
- 4 – Y Legs used under Center Supports

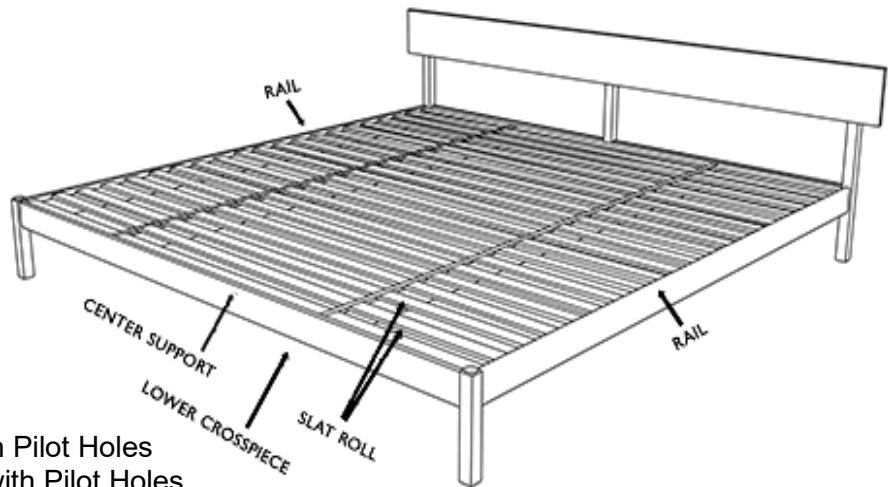


Illustration A

Bed Frame Base Assembly

1. Lay out and identify all pieces before beginning. Refer to Illustration A.
2. Install eight Shoulder Screws into the predrilled pilot holes in the 3 crosspieces.
3. Attach the long footboard crosspiece to the set of shoulder screws on one of the footboard legs, making sure to position the shoulder screws so they will be on the inside of the frame. Be sure leg shoulder screws align with "ramp openings" on the end connectors. Tap top of lower crosspiece with rubber mallet until snug.
4. You will now have the crosspiece connected to only one footboard leg. Attach the free crosspiece end to the other footboard leg. Tap the top of the crosspiece until it is snug.
5. Identify the two outer headboard legs- they have shoulder screws on adjacent faces. Similarly, identify the one inner headboard leg- it has shoulder screws on opposite faces.
6. Attach one of the short headboard crosspiece to the shoulder screws on outer headboard legs. Be sure leg shoulder screws align with "ramp openings" on the end connectors. Tap top of lower crosspiece with rubber mallet until snug.
7. Attach other end of short headboard crosspiece to shoulder screws on inner leg. Tap top of lower crosspiece with rubber mallet until snug.
8. Repeat Steps 6 & 7 for other short headboard crosspiece and outer headboard leg.
9. Attach the headboard to the footboard using the two side rails being careful to align the rails' "ramp openings" with the legs' shoulder screws. Also be sure rail ledgers are on the inside.
10. Attach the center support rails to the shoulder screws on the headboard and footboards' crosspieces. The crosspieces may need to be bowed out slightly in order to align metal ramps properly. Tap down on center supports until its bottom is even with crosspieces.
11. Tap down rails and crosspieces again so they are just below top of legs.

Headboard Assembly

1. With the help of a friend, place headboard panel against legs so through holes in legs align with inserts in the headboard. Note that since every frame is handcrafted, the headboard may need to be rotated 180 degrees to properly align the holes with inserts.
2. Loosely install bolts by hand. When all bolts are aligned correctly, use hex key to tighten bolts. It is only necessary to snug the bolts- do NOT over-tighten or the insert may be pulled out of headboard.

Y-LEGS

1. Locate "Y" shaped support legs and additional wood screws.
2. After bed is fully assembled, position Y legs under center supports and approximately 3 feet from crosspieces.
3. Make sure bottom of each Y-Leg is resting flat on the floor. Note: Depending on floor type, there will likely be a small gap between leg and center support.
4. Drive wood screws through the Y leg pilot holes and into the center support.

Slats

1. Lay out slat rolls (strap side **UP**). Position so middle and end gaps are about equal.
2. Screw end slats in place using 1- $\frac{1}{4}$ " screws through pilot holes.