Data sheet

6ES7512-1SK01-0AB0



*** spare part *** SIMATIC DP, CPU 1512SP F-1 PN for ET 200SP, central processing unit with work memory 300 KB for program and 1 MB for data, 1st interface: PROFINET IRT with 3-port switch, 48 ns bit performance, SIMATIC Memory Card required, BusAdapter required for port 1 and 2

General information		
Product type designation	CPU 1512SP F-1 PN	
HW functional status	FS05	
Firmware version	V2.9	
Product function		
• I&M data	Yes; I&M0 to I&M3	
 Module swapping during operation (hot swapping) 	Yes; Multi-hot swapping	
 Isochronous mode 	Yes; Only with PROFINET; with minimum OB 6x cycle of 625 µs	
Engineering with		
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V13 SP1 Update 4 (FW V1.8) or higher	
Configuration control		
via dataset	Yes	
Control elements		
Mode selector switch	1	
Supply voltage		
Rated value (DC)	24 V	
permissible range, lower limit (DC)	19.2 V	
permissible range, upper limit (DC)	28.8 V	
Reverse polarity protection	Yes	
Mains buffering		
 Mains/voltage failure stored energy time 	5 ms	
Input current		
Current consumption (rated value)	0.6 A	
Current consumption, max.	0.9 A	
Inrush current, max.	4.7 A; Rated value	
²t	0.14 A²·s	
Power		
Infeed power to the backplane bus	8.75 W	
Power loss		
Power loss, typ.	5.6 W	
Memory		
Number of slots for SIMATIC memory card	1	
SIMATIC memory card required	Yes	
Work memory		
• integrated (for program)	300 kbyte	
• integrated (for data)	1 Mbyte	
Load memory		
Plug-in (SIMATIC Memory Card), max.	32 Gbyte	
Backup		
maintenance-free	Yes	

CPU processing times		
for bit operations, typ.	48 ns	
for word operations, typ.	58 ns	
for fixed point arithmetic, typ.	77 ns	
for floating point arithmetic, typ.	307 ns	
CPU-blocks	567 NB	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs	
DB	1 000, 2.00.10 (02,1.2,1.0, 22,7 and 02.10	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1	
	59 999, and number range of DBs created via SFC 86: 60 000 60 999	
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB	
FB		
Number range	0 65 535	
• Size, max.	200 kbyte	
FC		
Number range	0 65 535	
• Size, max.	200 kbyte	
OB Sizo may	200 khyta	
Size, max. Number of free evels ORs.	200 kbyte	
Number of free cycle OBs Number of time plarm OBs	100	
Number of time alarm OBsNumber of delay alarm OBs	20 20	
•		
Number of cyclic interrupt OBsNumber of process alarm OBs	20; With minimum OB 3x cycle of 500 μs 50	
Number of DPV1 alarm OBs	3	
Number of isochronous mode OBs	1	
	2	
Number of technology synchronous alarm OBs Number of startup OBs	100	
Number of startup OBsNumber of asynchronous error OBs	4	
Number of asynchronous error OBs	2	
Number of synchronous error OBs Number of diagnostic alarm OBs	1	
Nesting depth		
• per priority class	24; Up to 8 possible for F-blocks	
Counters, timers and their retentivity		
S7 counter		
Number	2 048	
Retentivity		
— adjustable	Yes	
IEC counter		
Number	Any (only limited by the main memory)	
Retentivity		
— adjustable	Yes	
S7 times		
Number	2 048	
Retentivity		
— adjustable	Yes	
IEC timer		
Number	Any (only limited by the main memory)	
Retentivity		
— adjustable	Yes	
Data areas and their retentivity		
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB	
Flag	and technology data (axes). 00 ND	
• Size, max.	16 kbyte	
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte	
Data blocks	o, o dook memory bit, grouped into one dook memory byte	
Retentivity adjustable	Yes	
Retentivity adjustable Retentivity preset	No	
Local data		
• per priority class, max.	64 kbyte; max. 16 KB per block	
p = - p ,		

Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Address space per module	
Address space per module, max.	288 byte; For input and output data respectively
Address space per station	
Address space per station, max.	2 560 byte; for central inputs and outputs; depending on configuration; 2 048
	bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• integrated	1
• Via CM	0
Rack	
Modules per rack, max.	80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
 Quantity of operable ET 200SP modules, max. 	64
 Quantity of operable ET 200AL modules, max. 	16
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	31010
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	10 0, 1, yp.: 2 0
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes; Via CM DP module
• on DP, device	Yes; Via CM DP module
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
Optical interface	Yes; via BusAdapter
1. Interface	ι ου, για συσπααριοι
Interface types	Voc. V1 P2: opt. V1 P1 and V1 P2 via PugAdanter P1 Ov. P.145
RJ 45 (Ethernet) Number of ports	Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
Number of ports integrated switch	3; 1. integr. + 2. via BusAdapter
• integrated switch	Yes
BusAdapter (PROFINET) Protocole	Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12
Protocols	Vac ID d
IP protocol	Yes; IPv4

PROFINET IO Controller	Yes	
PROFINET IO Device	Yes	
 SIMATIC communication 	Yes	
Open IE communication	Yes; Optionally also encrypted	
Web server	Yes	
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0	
PROFINET IO Controller		
Services		
— PG/OP communication	Yes	
 Isochronous mode 	Yes	
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)	
— IRT	Yes	
— PROFlenergy	Yes; per user program	
 Prioritized startup 	Yes; Max. 32 PROFINET devices	
 Number of connectable IO Devices, max. 	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	
 Of which IO devices with IRT, max. 	64	
 Number of connectable IO Devices for RT, max. 	128	
— of which in line, max.	128	
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces	
 Number of IO Devices per tool, max. 	8	
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	
Update time for IRT		
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive	
— for send cycle of 500 μs	500 μs to 8 ms	
— for send cycle of 1 ms	1 ms to 16 ms	
— for send cycle of 2 ms	2 ms to 32 ms	
— for send cycle of 4 ms	4 ms to 64 ms	
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)	
Update time for RT		
— for send cycle of 250 μs	250 μs to 128 ms	
— for send cycle of 500 μs	500 μs to 256 ms	
— for send cycle of 1 ms	1 ms to 512 ms	
— for send cycle of 2 ms	2 ms to 512 ms	
— for send cycle of 4 ms	4 ms to 512 ms	
PROFINET IO Device		
Services		
— PG/OP communication	Yes	
— Isochronous mode	No	
— IRT	Yes	
— PROFlenergy	Yes; per user program	
— Shared device	Yes	
 Number of IO Controllers with shared device, max. 	4	
 activation/deactivation of I-devices 	Yes; per user program	
Asset management record	Yes; per user program	
2. Interface		
Interface types		
• RS 485	Yes; Via CM DP module	
Number of ports	1	
Protocols		
PROFIBUS DP master	Yes	
PROFIBUS DP device	Yes	
SIMATIC communication	Yes	
PROFIBUS DP master		
 Number of connections, max. 	48; Of which 4 each reserved for ES and HMI	
 max. number of DP devices 	125; In total, up to 512 distributed I/O devices can be connected via AS-i,	
	PROFIBUS or PROFINET	
Services		

DO/ODiti	V	
— PG/OP communication	Yes	
— Equidistance	No	
— Isochronous mode	No	
— activation/deactivation of DP devices	Yes	
Interface types		
RJ 45 (Ethernet)	v	
• 100 Mbps	Yes	
Autonegotiation	Yes	
Autocrossing	Yes	
Industrial Ethernet status LED	Yes	
RS 485	40.48.79	
Transmission rate, max.	12 Mbit/s	
Protocols	V - V0 4 / V0 0	
PROFIsafe	Yes; V2.4 / V2.6	
Number of connections	400	
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs	
Number of connections reserved for ES/HMI/web	10	
Number of connections via integrated interfaces	88	
Number of connections per CP/CM	32	
Number of S7 routing paths	16	
Redundancy mode	V	
H-Sync forwarding	Yes	
Media redundancy	V	
— Media redundancy	Yes; only via BusAdapter	
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client	
MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0	
— MRPD	Yes; Requirement: IRT	
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD	
Number of stations in the ring, max.	50	
SIMATIC communication		
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected	
• S7 routing	Yes	
	100	
-	Yes	
Data record routing	Yes Yes	
Data record routingS7 communication, as server	Yes	
 Data record routing S7 communication, as server S7 communication, as client 	Yes Yes	
 Data record routing S7 communication, as server S7 communication, as client User data per job, max. 	Yes	
 Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication	Yes Yes See online help (S7 communication, user data size)	
 Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP 	Yes Yes See online help (S7 communication, user data size) Yes	
 Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. 	Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte	
 Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported 	Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes	
 Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) 	Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes	
 Data record routing \$7 communication, as server \$7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. 	Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes Yes Yes Yes Yes	
Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. Several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP	Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 64 kbyte Yes	
Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. — several passive connections per port, supported ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max.	Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast	
 Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast 	Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits	
Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP multicast DHCP	Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes	
 Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS	Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes	
Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. Several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes	
Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP STATE DHCP DNS SNMP DCP	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes	
 Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes	
Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes	
Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. Several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye	
 Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP 	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye	
 Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye	
 Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP HTTPS OPC UA	Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye	
 Data record routing \$7 communication, as server \$7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP HTTPS OPC UA Runtime license required 	Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye	
 Data record routing \$7 communication, as server \$7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP HTTPS OPC UA Runtime license required OPC UA Client 	Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye	
 Data record routing \$7 communication, as server \$7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP HTTPS OPC UA Runtime license required OPC UA Client Application authentication 	Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye	
Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. Several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP DhCP DNS SNMP DCP LLDP Encryption Web server HTTP HTTPS OPC UA Runtime license required OPC UA Client	Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye	

User authentication	"anonymous" or by user name & password	
Number of connections, max.	4	
 Number of nodes of the client interfaces, recommended max. 	1 000	
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max. 	300 L	
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20	
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100	
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1	
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5	
 Number of registerable nodes, max. 	5 000	
 — Number of registerable method calls of OPC_UA_MethodCall, max. 	100	
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20	
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space	
 Application authentication 	Yes	
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256	
— User authentication	"anonymous" or by user name & password	
— Number of sessions, max.	32	
 Number of accessible variables, max. 	50 000	
 Number of registerable nodes, max. 	10 000	
 Number of subscriptions per session, max. 	20	
— Sampling interval, min.	100 ms	
— Publishing interval, min.	500 ms	
Number of server methods, max.	20	
Number of inputs/outputs per server method, max.	20	
Number of monitored items, recommended max.	1 000; for 1 s sampling interval and 1 s send interval	
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"	
 Number of nodes for user-defined server interfaces, max. 	1 000	
Further protocols		
• MODBUS	Yes; MODBUS TCP	
S7 message functions		
Number of login stations for message functions, max.	32	
Program alarms	Yes	
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH	
Number of loadable program messages in RUN, max.	2 500	
Number of simultaneously active program alarms		
Number of program alarms	600	
Number of alarms for system diagnostics	100	
Number of alarms for motion technology objects	80	
Test commissioning functions		
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems	
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)	
Single step	No	
Number of breakpoints	8	
Status/control		
Status/control variable	Yes; without fail-safe	
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters	
Number of variables, max.	paste suspects, mornory sites, soos, distributed 1/00, tilliolo, counters	
of which status variables, max.	200: per joh	
of which status variables, max. — of which control variables, max.	200; per job	
	200; per job	
Forcing	Ves: without fail safe	
Forcing Forcing variables	Yes; without fail-safe	
Forcing, variables	Peripheral inputs/outputs	

Number of variables, may	200	
Number of variables, max. Diagnostic buffer	200	
present	Yes	
Number of entries, max.	1 000	
— of which powerfail-proof	500	
Traces	300	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible	
Interrupts/diagnostics/status information	4, Op to 312 NB of data per trace are possible	
Diagnostics indication LED • RUN/STOP LED	Yes	
• ERROR LED	Yes	
MAINT LED	Yes	
Monitoring of the supply voltage (PWR-LED)	Yes	
Connection display LINK TX/RX	Yes	
Supported technology objects	163	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC	
Number of available Motion Control resources for technology objects	program; selection guide via the TIA Selection Tool 800	
Required Motion Control resources		
per speed-controlled axis	40	
per positioning axis	80	
— per synchronous axis	160	
— per external encoder	80	
— per output cam	20	
— per cam track	160	
— per probe	40	
 Positioning axis 		
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	5	
Number of positioning axes at motion control cycle of 8 ms (typical value)	10	
Controller		
PID_Compact	Yes; Universal PID controller with integrated optimization	
PID_3Step	Yes; PID controller with integrated optimization for valves	
PID-Temp	Yes; PID controller with integrated optimization for temperature	
Counting and measuring		
High-speed counter	Yes	
Standards, approvals, certificates		
Highest safety class achievable in safety mode		
Performance level according to ISO 13849-1	PLe	
• SIL acc. to IEC 61508	SIL 3	
Probability of failure (for service life of 20 years and repair time	·	
Low demand mode: PFDavg in accordance with SIL3 High demand/continuous mode: PFH in accordance.	< 2.00E-05	
High demand/continuous mode: PFH in accordance with SIL3 Ambient conditions	< 1.00E-09	
Ambient temperature during operation		
horizontal installation, min.	-25 °C; No condensation	
horizontal installation, max.	60 °C	
vertical installation, min.	-25 °C; No condensation	
vertical installation, max.	50 °C	
Altitude during operation relating to sea level		
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual	
configuration / header	,	
configuration / programming / header		
Programming language		
— LAD	Yes; incl. failsafe	
— FBD	Yes; incl. failsafe	
— STL	Yes	
— SCL	Yes	
		

	V 1 01 17 17
Classifications	
Weight, approx.	310 g
Weights	
Depth	75 mm
Height	117 mm
Width	100 mm
Dimensions	
• upper limit	adjustable maximum cycle time
 lower limit 	adjustable minimum cycle time
programming / cycle time monitoring / header	
Protection level: Complete protection	Yes
 Protection level: Write protection for Failsafe 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Write protection 	Yes
 protection of confidential configuration data 	Yes
Access protection	
Block protection	Yes
 Copy protection 	Yes
 User program protection/password protection 	Yes
Know-how protection	
— GRAPH	Yes

	Version	Classification
eClass	14	27-24-26-07
eClass	12	27-24-26-07
eClass	9.1	27-24-26-07
eClass	9	27-24-26-07
eClass	8	27-24-26-07
eClass	7.1	27-24-26-07
eClass	6	27-24-26-07
ETIM	10	EC001603
ETIM	9	EC001603
ETIM	8	EC001603
ETIM	7	EC001603
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval

Miscellaneous Manufacturer Declara-

tion

CE

UK CA



Miscellaneous

General Product Approval

For use in hazardous locations





<u>FM</u>

CCC-Ex





For use in hazardous locations

Functional Saftey

Maritime application



Miscellaneous Type Examination tificate

<u>Type Examination Cer-</u> <u>tificate</u> <u>Type Examination Cer-</u> <u>tificate</u>

TUEV

Maritime application





NK / Nippon Kaiji Kyokai





CCS (China Classification Society)

Maritime application

other

Industrial Communication





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